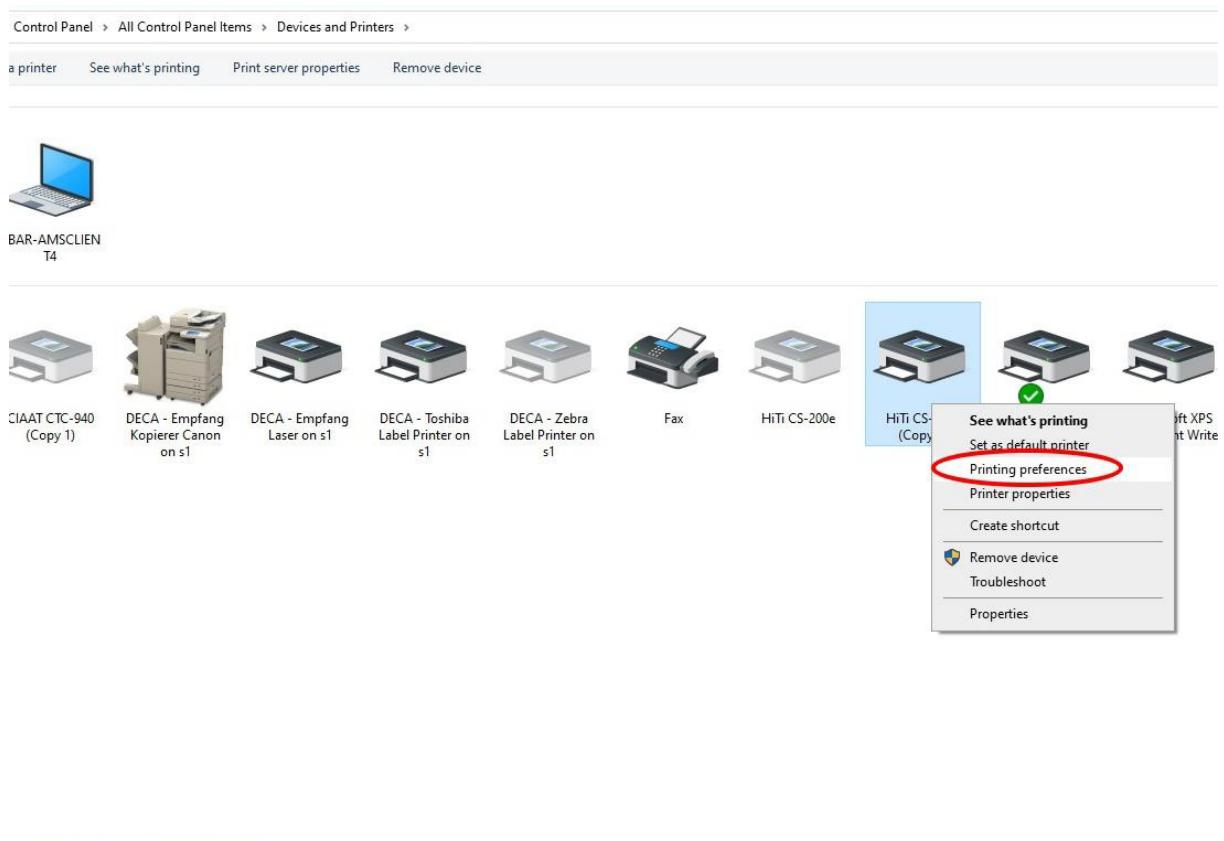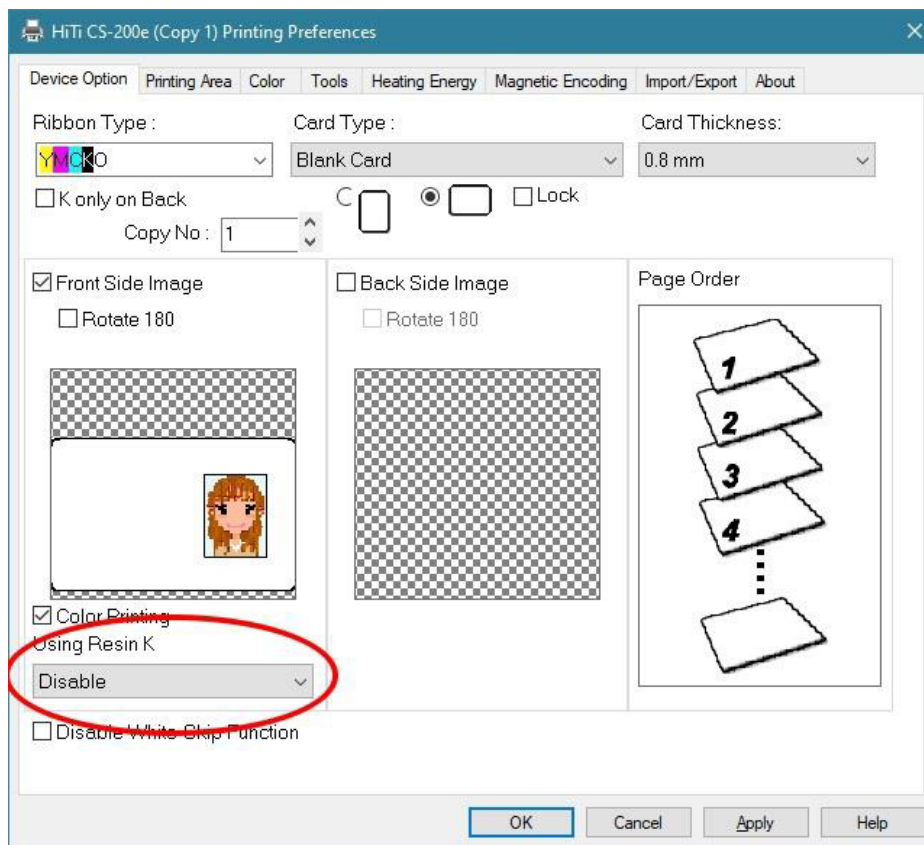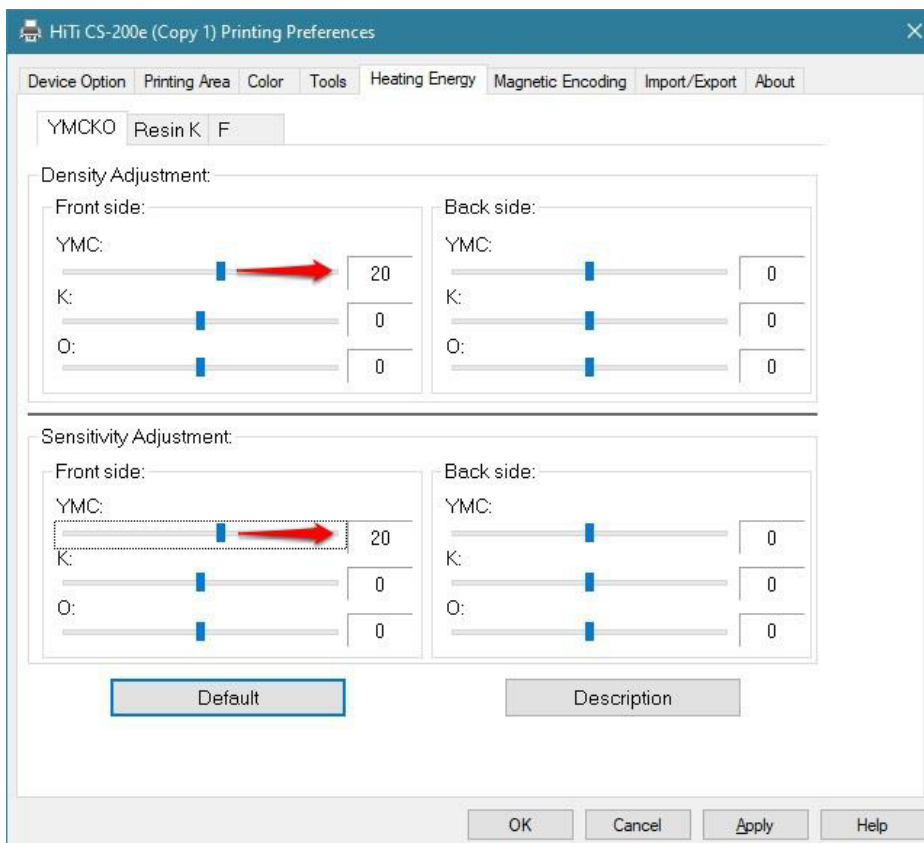ECP-XL -> Improve the print quality -> Black by YMC

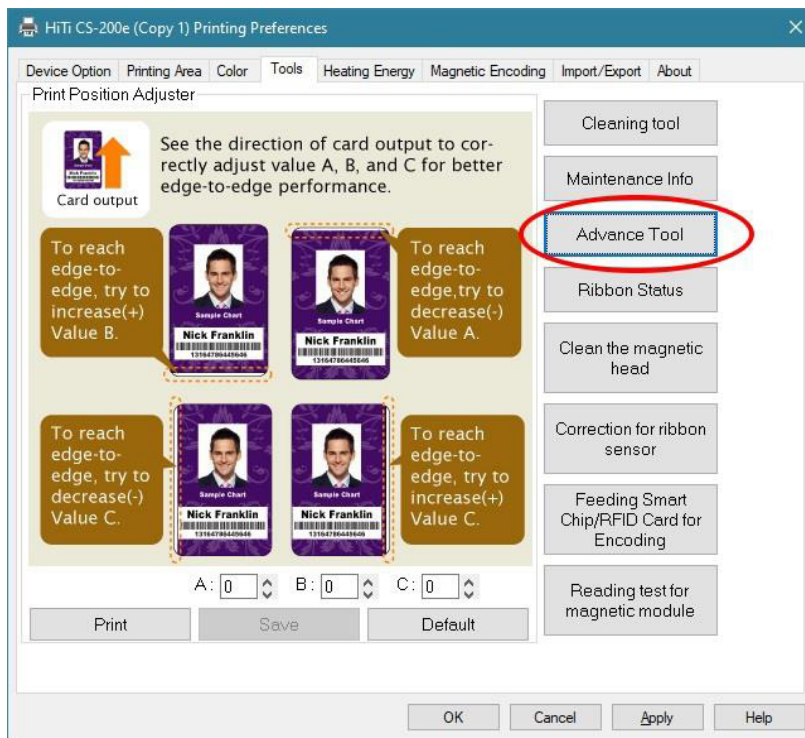Open Hiti CS-200e Driver Tools

Using Resin K -> Black Disable

Increase Heating Energy -> YMCKO -> Density YMC 20 -> Sensitivity YMC 20

Open Advance Tool

Motor Speed Adjustment   ->   Set #1= +2 -> #2= -2

If spots are still visible   ->   Set #1= +5 -> #2= -5